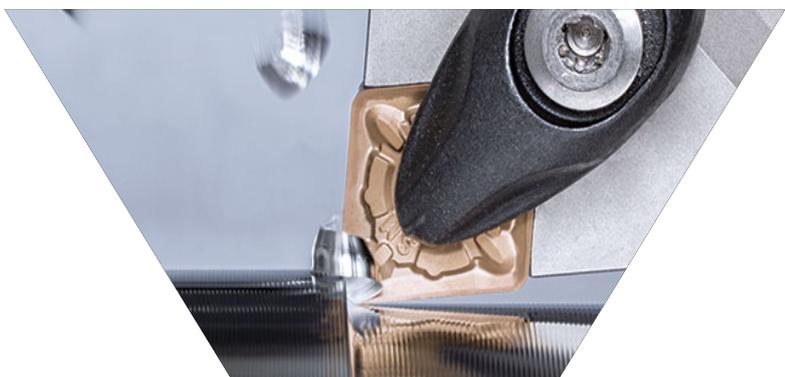
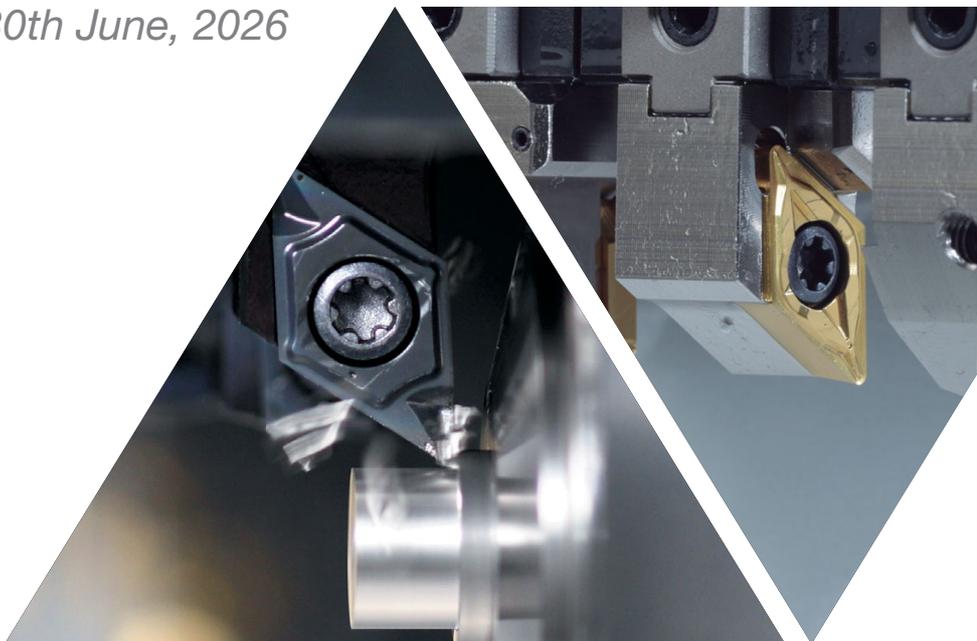




PROMOTIONS

Valid from 1st January to 30th June, 2026

**1st half
2026**



T6200 SERIES

Valid from 1st January to 30th June, 2026



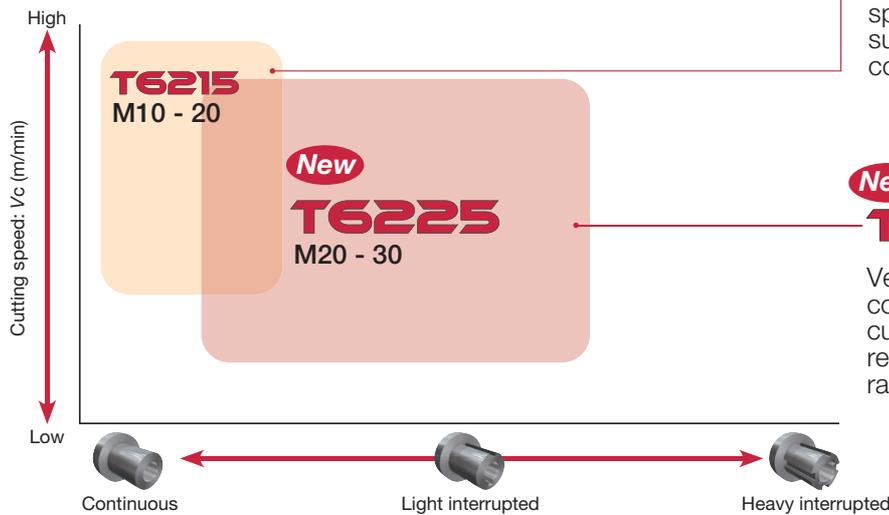
HIGH-PERFORMANCE GRADE SERIES FOR STAINLESS STEEL TURNING

T6215 and T6225 feature a thick, high-adhesion Al₂O₃ coating with a hardened outer layer, delivering superior wear resistance and long tool life

BUY 30 inserts
AND
GET 10 corresponding inserts
FREE of charge!

Inserts:
ISO type

M Stainless steel



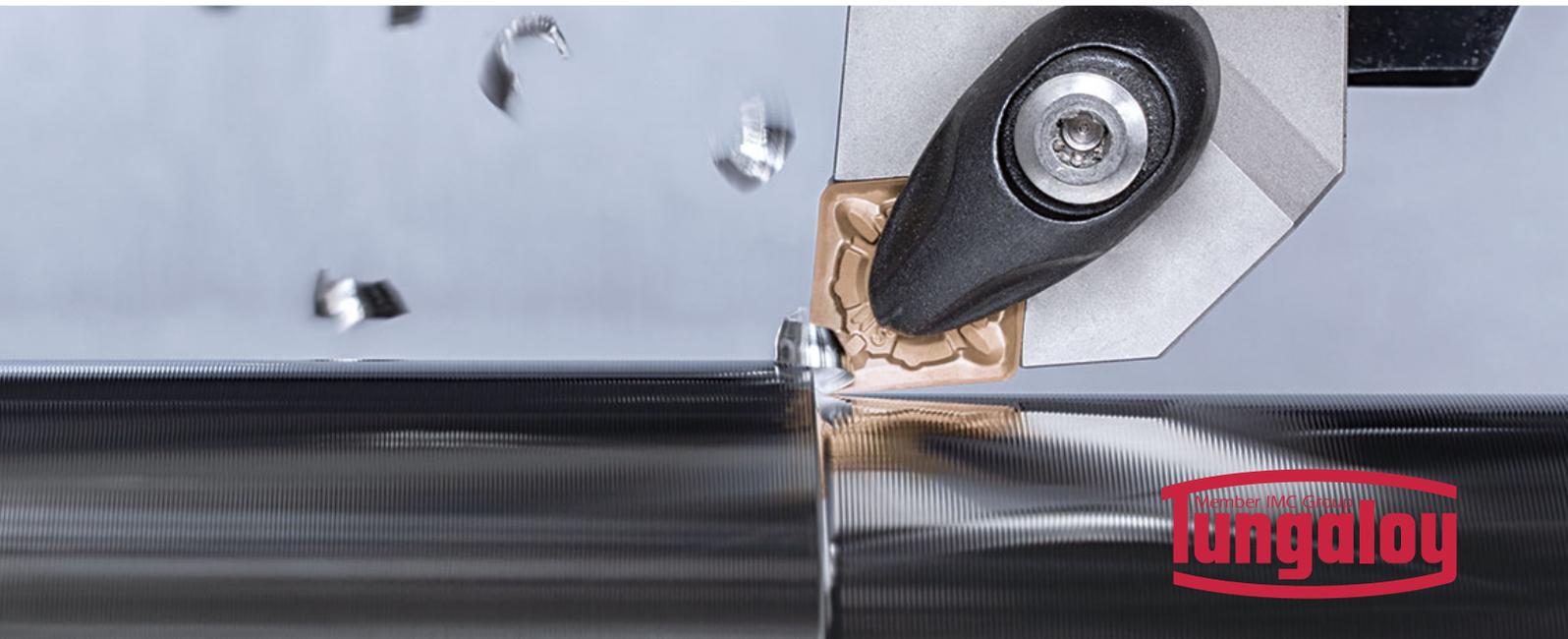
T6215

A CVD-coated grade suited for high speed cutting. Demonstrates superior wear resistance during continuous cutting.



New T6225

Versatile CVD grade covering from continuous to light interrupted cutting. Provides excellent wear resistance in the medium cutting range.



HIGH-PRODUCTIVITY CBN GRADES FOR MULTIPLE MACHINING MATERIALS

BM05M coated CBN grade for high speed continuous cuts of hardened steel parts

BX4015 CBN grade for sintered alloys

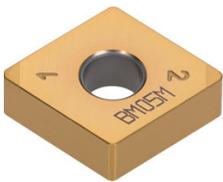
SBN30 CBN grade for high speed machining of cast iron

BUY 8 inserts

AND

GET 2 corresponding insert

FREE
of charge!



BM05M

First-choice coated CBN grade for high-speed continuous cutting of hardened steel at speeds up to 350 m/min.

Inserts:

ISO type:

C, D, G, T, V, W

MiniForce-Turn:

DX, WX



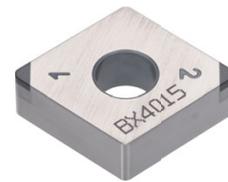
SBN30

Solid CBN grade for high-speed cast iron machining, offering deep cuts, high feeds, and exceptional wear and fracture resistance.

Inserts:

ISO type:

C, R, S



BX4015

CBN grade for sintered alloys, delivering excellent performance in continuous to light-interrupted cuts.

Inserts:

ISO type:

C, D, T, V



SUPERB STABILITY AND PRODUCTIVITY IN DEEP FACE GROOVING OPERATIONS

Newly designed insert profile ensures unobstructed chip flow and consistent chip evacuation.

BUY 20 inserts

AND

GET 1 adapter

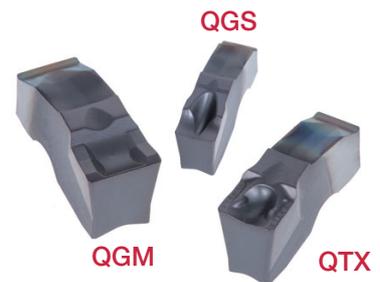
FREE
of charge!

BUY 20 inserts

AND

GET 1 CHP holder at

50 %
additional
discount!



Inserts (Grades AH7025, AH6235):

QGM, QGS and QTX

CW = 3, 4 and 5 mm

Max. grooving depths for face grooving

CDX = 42 mm

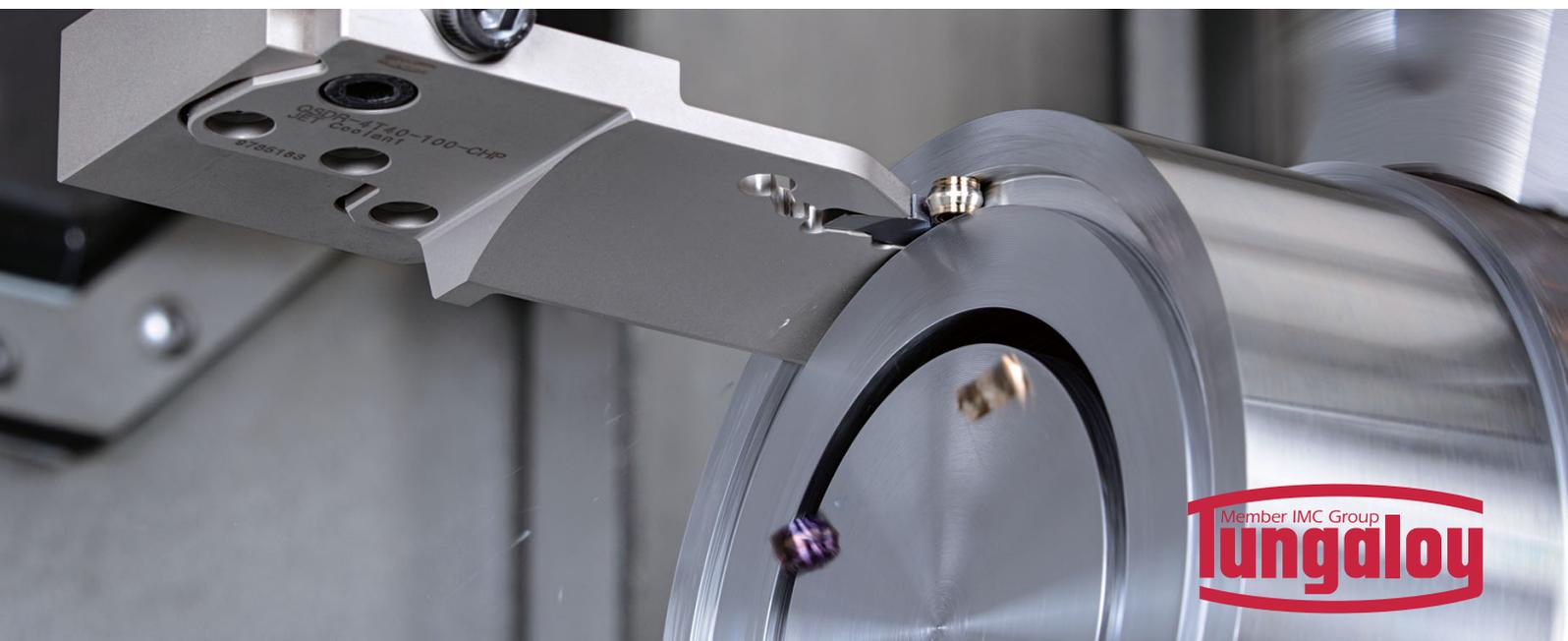
Adapters:

QSDR/L-CHP... Face grooving adapter
(for CW = 3,4,5, CDX = 26 - 42 mm)

Holders for adapters:

QHSL/L-CHP

QHTR/L-CHP



INNOVATIVE 4-CUTTING-EDGE TOOLS FOR FACE GROOVING IN MINIATURE MACHINING

Unique clamping design ensures high rigidity, excellent repeatability, and outstanding productivity.

BUY 10 inserts

AND

GET 1 corresponding toolholder at

60 %
additional discount!

Inserts (Grades SH7025, SH725):
TCF18

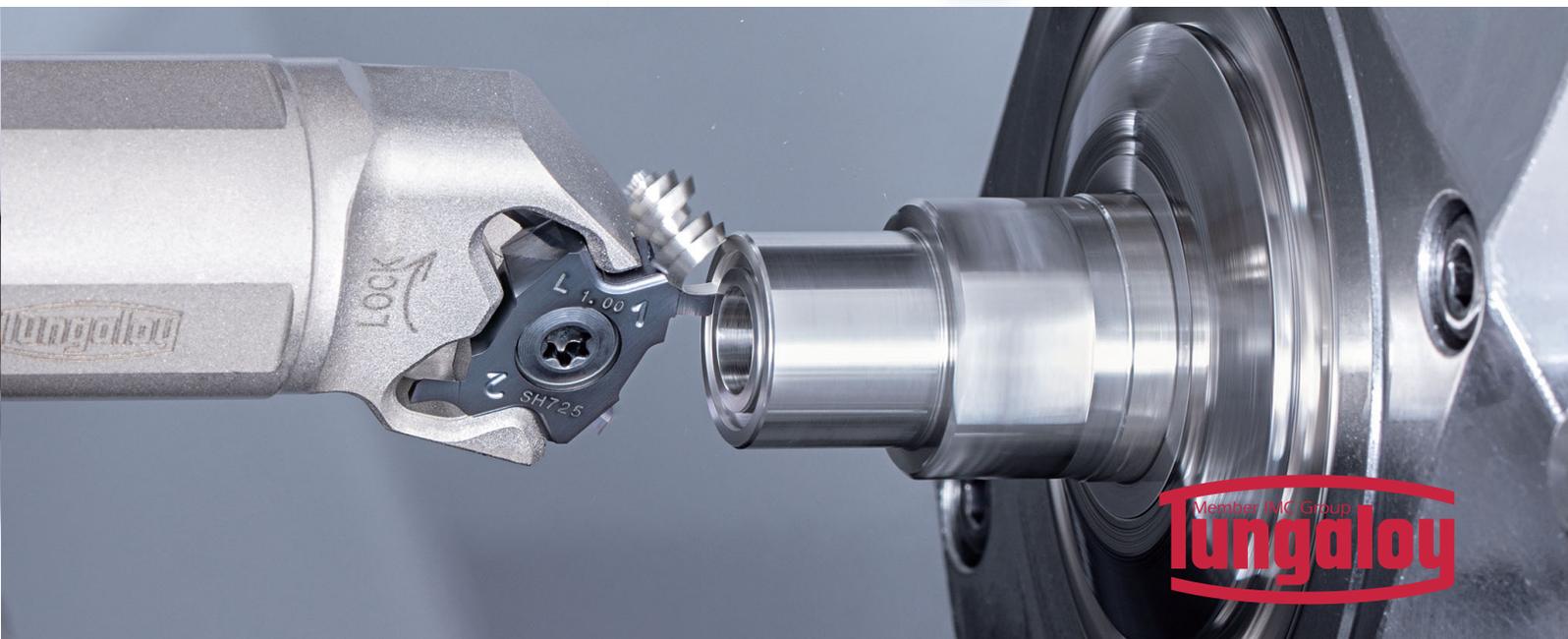
Toolholders:
JS-STCFL
STCFVR

TCF18

CW = 0.5 - 2.5 mm

Max. grooving depth: 3 mm

Minimum grooving diameter: $\varnothing 6$ mm



DEEP FACE GROOVING OF UP TO 10 MM DAXN AND UP TO 9 MM GROOVE DEPTH IS POSSIBLE

Extremely rigid insert clamping ensures tool stability during deep face grooving operations. Sharp cutting edge, combined with SH7025, the latest PVD grade, provides long tool life and superior surface quality.

BUY 10 inserts

AND

GET 1 corresponding toolholder

FREE
of charge!

Inserts (Grade SH7025):

MFGR...

Toolholder:

A-MFR10...



MFGR10



MORE THAN 13,000 POSSIBLE COMBINATIONS

Easy and accurate head-holder coupling provides reduced tool change time and high accuracy of cutting point repeatability

BUY 6 heads

AND

GET 1 steel or carbide shank at

**60 %
additional
discount!**

Heads (Grade: AH715, AH725, AH750, GH730, KS15F):

Square heads: **VEH, VEE, VED**

Face mills: **VFM**

High-feed: **VFX**

Ball: **VBB, VBD, VBE**

Radius: **VRB, VRC, VRD**

Barrel: **VBO**

Bull nose: **VBN**

Lens: **VBL**

Chamfering: **VCA, VCW, VCR**

Chamfering and spot drill: **VCP, VDS**

Center drill: **VDP**

Counterboring: **VGC**

Multi-function: **VVFH**

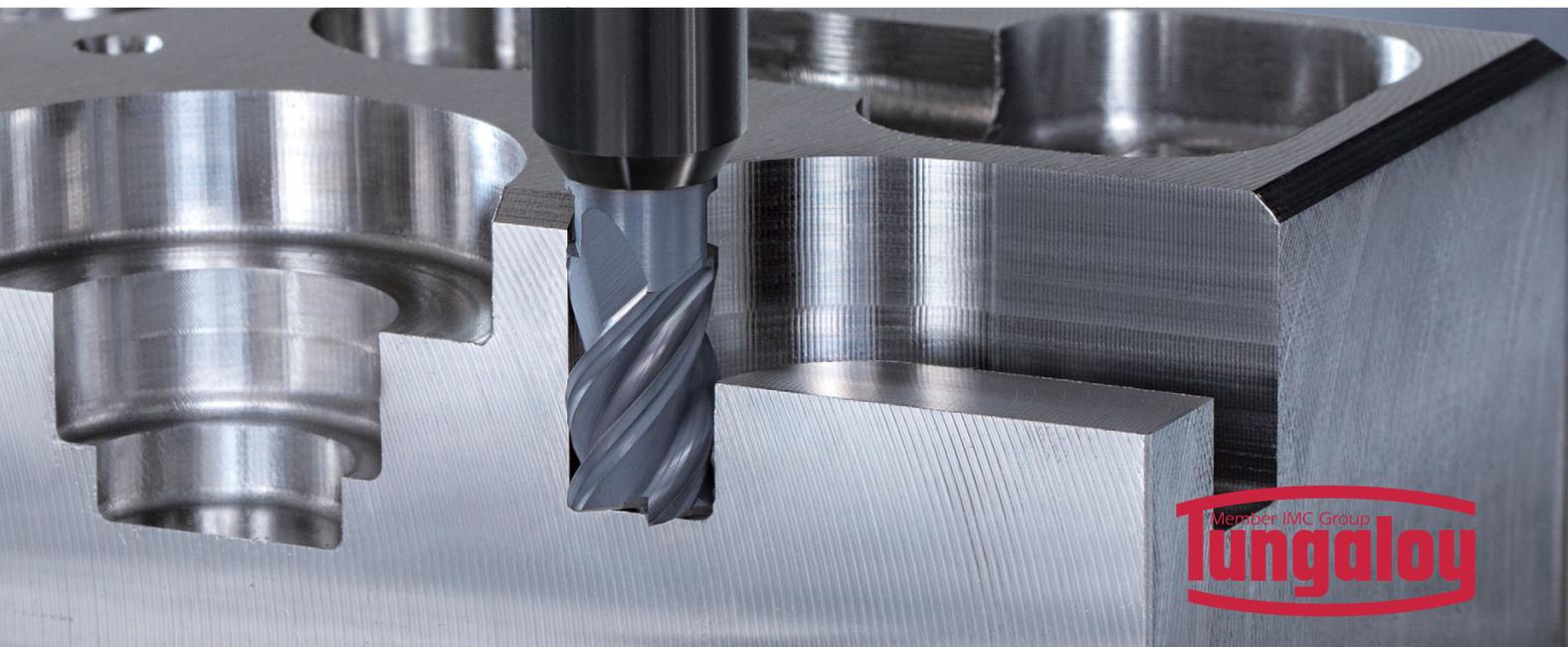
Slotting: **VST, VTB**

Threading: **VMT, VTR**



Shanks:

Steel, Carbide, ER collet type



HIGH FEED MILLING CUTTERS WITH SIX CUTTING EDGE INSERTS

The cutter's small entry angle ensures smooth material access, perfect for long reach applications

BUY 10 inserts per pocket up to max 50 inserts
AND
GET 1 cutter
FREE of charge!

Inserts (Grades: AH3225, AH3135, AH130, AH8015):

WXMU03-MM/ML/MS
WXMU06-MM

Cutter bodies:

Bore type:

TXWX03

DCX = $\varnothing 40 - \varnothing 80$ mm

TXWX06

DCX = $\varnothing 40 - \varnothing 80$ mm

Shank type:

EXWX03...

DCX = $\varnothing 16 - \varnothing 40$ mm

Modular type:

HXWX03

DCX = $\varnothing 16 - \varnothing 40$ mm



WXMU03-MM/ML/MS
Double-sided, 6-edged insert
APMX = 1 mm

WXMU06-MM
Double-sided, 6-edged insert
APMX = 1.5 mm



COMPLETE SOLUTION FOR SHOULDER MILLING WITH OUTSTANDING PERFORMANCE AND COST-EFFECTIVE INSERTS

Economical shoulder milling cutter with 3 cutting edged insert with wide range of sizes, grades and diameters

BUY 10 inserts per pocket up to max 50 inserts
AND
GET 1 cutter

FREE
of charge!

Limited up to diameter 125 mm

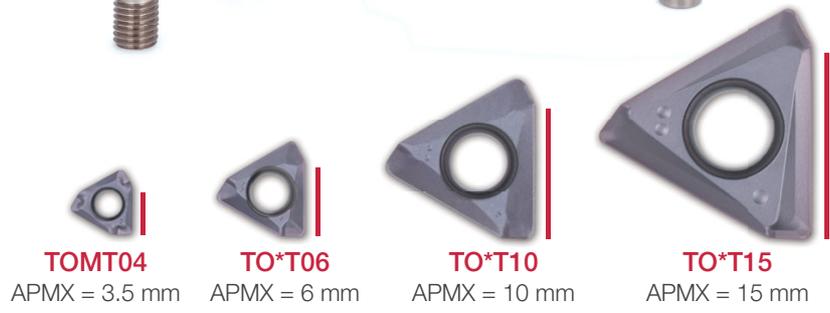
Inserts (Grade: T1215, KS05F, DS2005, T3225, AH8015, AH3135, AH3225, AH120):
 TO*T04/06/10/15 - MJ/MM/AJ/NMJ

Cutter bodies:

Bore type:
 TPA06/10/15
 DC = $\varnothing 32 - \varnothing 125$ mm

Shank type:
 EPA04/06/10/15
 DC = $\varnothing 8 - \varnothing 50$ mm

Modular type:
 HPA06/10-M
 DCX = $\varnothing 16 - \varnothing 32$ mm



TOMT04 APMX = 3.5 mm **TO*T06** APMX = 6 mm **TO*T10** APMX = 10 mm **TO*T15** APMX = 15 mm



EXCHANGEABLE HEAD DRILL SYSTEM FOR SUPERIOR DRILLING PERFORMANCE AND LONG TOOL LIFE

Quick drill tip change for reduced machine downtime.

Tool inventory and management costs are significantly reduced as there is no need for regrinding.

BUY 4 drill heads

AND

GET 1 drill body at

1.5xD - 3.5xD and Modular type

50 %
additional discount!

BUY 6 drill heads

AND

GET 1 drill body at

5xD and 6xD

50 %
additional discount!

BUY 8 drill heads

AND

GET 1 drill body at

up to 8xD

50 %
additional discount!

Drill heads (Grades: AH725, AH9130, KS15F):

DMP, DMC, DMF, DMH, DMN, DMM

Drill bodies:

TID-F (1.5xD, 3xD, 5xD, 8xD)

TID-R (2xD, 3.5xD, 6xD, 8xD)

TIDC (3xD, 5xD)



DRILL HEADS LINEUP



DMP

Drill dia.:
ø6 - ø25.9 mm

General purpose drilling head ideal for various drilling applications



DMC

Drill dia.:
ø6 - ø25.9 mm

High-precision head with double margin and self-centering edge



DMF

Drill dia.:
ø6 - ø25.9 mm

180° flat edges for counterboring and flat bottoms



DMH

Drill dia.:
ø6 - ø25.9 mm

General purpose head with enhanced cutting edge



DMN

Drill dia.:
ø6.8 - ø19.5 mm
Drill head with sharp edges for non-ferrous materials



DMM

Drill dia.:
ø10 - ø19.9 mm
General purpose drilling head for stainless steel materials

DRILL BODIES LINEUP



TIDC

Drill dia.:
ø7.5 - ø19.9 mm
3xD and 5xD



TID-F

Drill dia.:
ø6 - ø25.9 mm
1.5xD, 3xD, 5xD, 8xD



TID-R / TID-R-E

Drill dia.:
ø6 - ø19.9 mm
2xD, 3.5xD, 6xD, 8xD

MODULAR DRILL BODIES LINEUP

video



TID-M

Drill dia.:
ø6 - ø18.9 mm
2xD and 3xD
TungFlex connection



TID-S

Drill dia.:
ø6.5 - ø10.9 mm
2xD
TungMeister connection

video



TID-L-A-M

Drill dia.:
ø6.5 - ø16.9 mm
TungFlex connection
drilling+chamfering /
pre-thread drilling

TMV Chipbreaker Series

Valid from 1st January to 30th June, 2026

NTK

TURNING & MINIATURE

OUTSTANDING CHIPBREAKER FOR CONVENTIONAL AND VIBRATION MACHINING

Advanced chipbreaker design for reliable performance & longer tool life

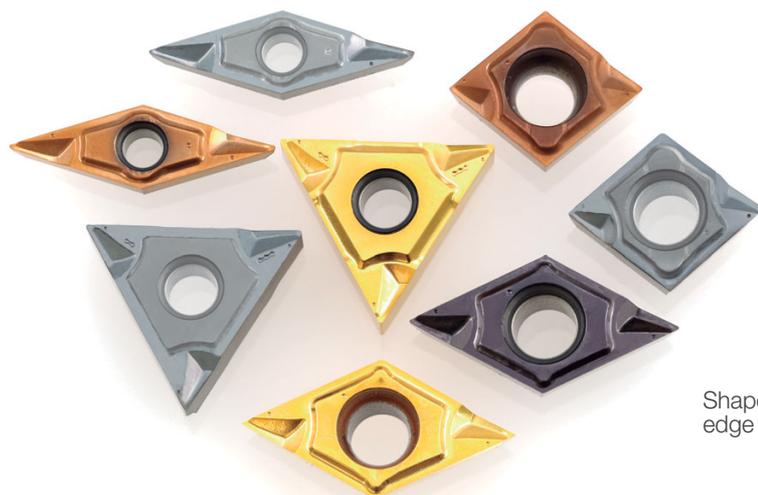
BUY 30 inserts

AND

GET 10 corresponding inserts

FREE
of charge!

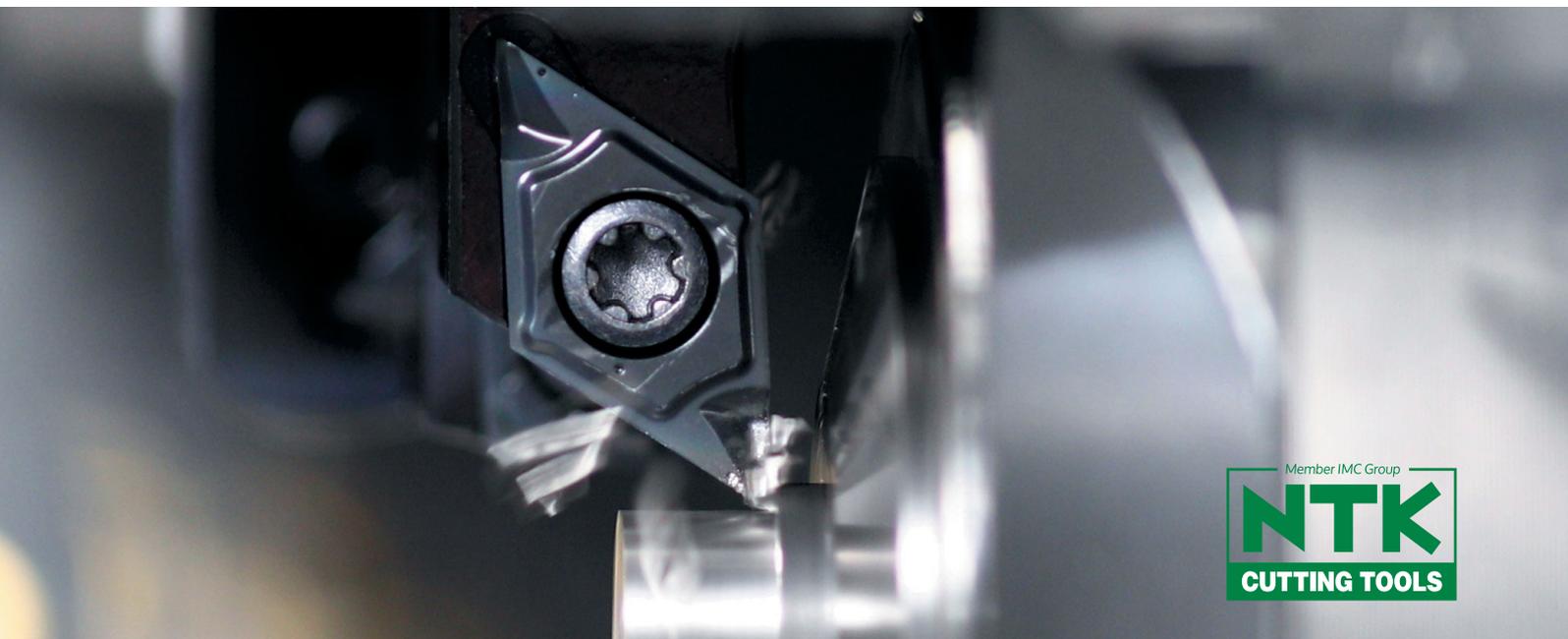
Inserts (Grades DM4, TM4, ST4 and NTK650):
DCGT, DCGT-WP, TNGG, CCGT, VCGT



Controls chip flow reliably

Shape to prevent cutting edge damage from chipping

Rake face shape to withstand high cutting feeds



YL Chipbreaker Series

Valid from 1st January to 30th June, 2026

NTK

TURNING & MINIATURE

FIRST RECOMMENDATION FOR FRONT TURNING OPERATIONS

Combination of sharpness, toughness, and chip control to handle an extremely wide range of cutting conditions

BUY 30 inserts

AND

GET 10 corresponding inserts

FREE
of charge!

Inserts (Grades DM4, DT4, TM4, ST4, QM3 and NTK650):
DCGT, CCGT, VBGT, VCGT



N-SWISS JOINT

Valid from 1st January to 30th June, 2026

NTK

TURNING & MINIATURE

QUICK-CHANGE MODULAR-TYPE TOOL SERIES FOR AUTOMATIC LATHES

Multiple heads compatible with a single shank, covering a broad range of applications.

BUY 1 modular head
and **10** inserts

AND

GET 1 corresponding
shank

FREE
of charge!

Inserts (Grades NTK650, ST4, DM4,
DT4, QM3, TM4, VM1, ZM3):

ISO inserts

Modular heads (QC10, QC12, QC16):

Front turning: SDJC, SCLC, PTXN,
SVJC

Toolholders:

QC-1012-OH2

QC-1212-OH/OH2

QC-1216-OH/OH2

QC-1616-OH2

BUY 1 modular head
and **10** inserts

AND

GET 1 corresponding
modular head at

50 %
*additional
discount!*



SCLC



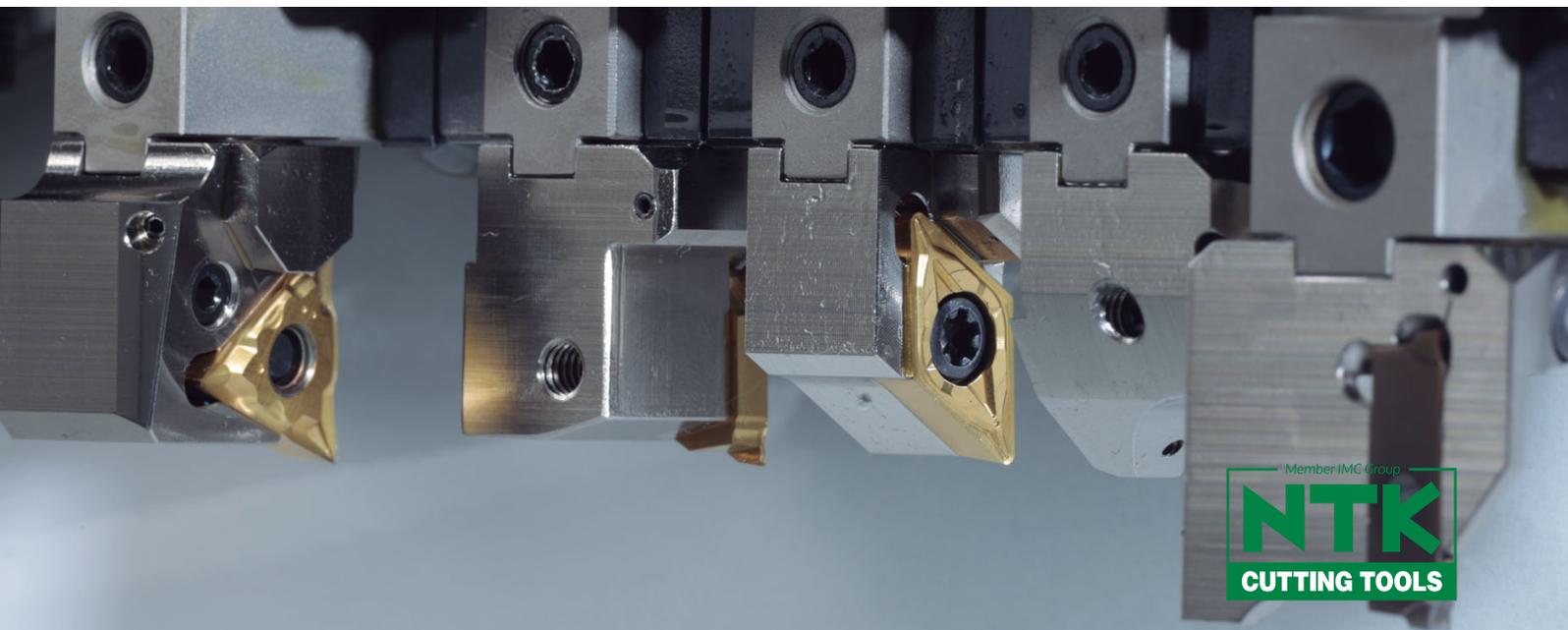
SDJC



PTXN



SVJC



Member IMC Group
NTK
CUTTING TOOLS

DS-ACH Holder Series

Valid from 1st January to 30th June, 2026

NTK

TURNING & MINIATURE

DESIGNED TO EASILY ADJUST THE CUTTING EDGE HEIGHT IN MACHINES WITHOUT Y2 AXIS CAPABILITY

BUY 20 ISO inserts

AND

GET 1 corresponding toolholder at

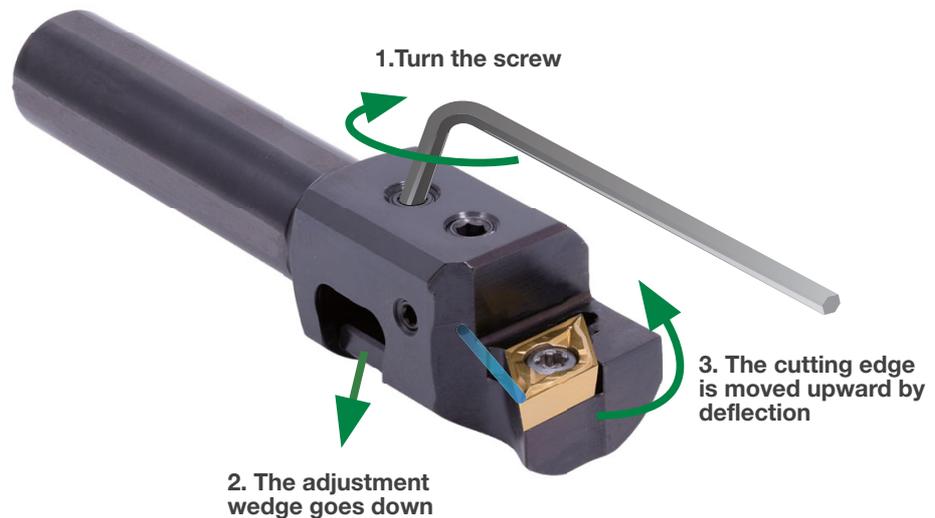
**50 %
additional
discount!**

Inserts (Grades 650, ST4, DM4, DT4, QM3, TM4, VM1, ZM3):

ISO inserts

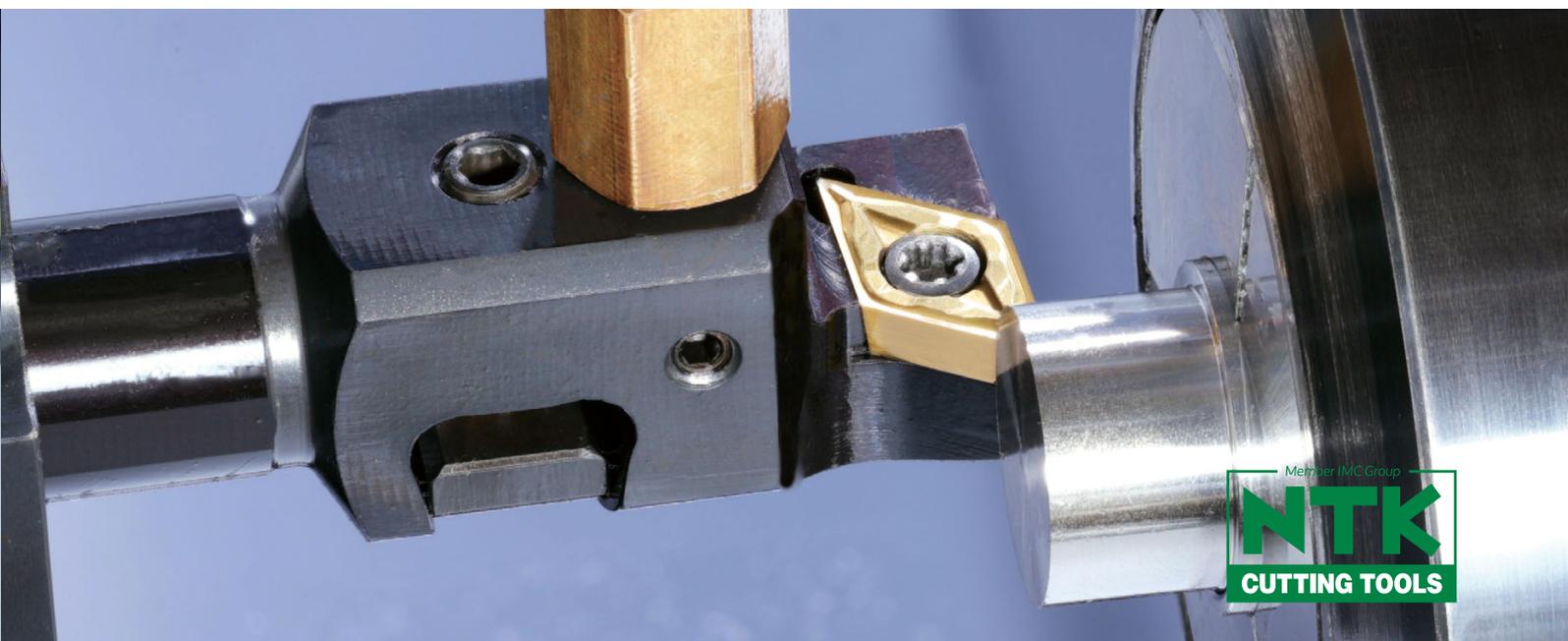
Toolholders:

DS-PTX-ACH-OH
DS-PTX-ACH
DS-SCL-ACH
DS-SDU-ACH-OH
DS-SDU-ACH
DS-SVVPN-ACH



Range of centerline adjustment: 0 - 0.2 mm

Height adjustment of the cutting edge is done by turning a screw and bending the tip of the holder with a wedge mechanism. Patented holder design improves rigidity, compared to conventional holders, to eliminate vibration





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Iwaki 970-1144 Japan
tungaloy.com

2808 Iwazaki Komaki-City,
Aichi 485-8510, Japan
ntkcuttingtools.com

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